Rev. 5/30/01 Effective March 1998

DECLARATION AND POWER OF ATTORNEY FOR U.S. PATENT APPLICATION

() Origi	inal () Supplemental	() Substitute	(X) PCT	() Design	
As a below named in below next to my name; that I verily be original, first and joint inventor (if plural sought on the invention entitled:	lieve that I am the original	inal, first and so	le inventor	fice address and citizens (if only one name is lis hich is claimed and for	ted below) or an
Title: METHOD OF SMOOTHIN	G SURFACE AND PR	OCESS OF LOS	T WAX PR	ECIOUS CASTING WI	TH RESIN
MODEL HAVING ITS SUI	RFACE SMOOTHED B	Y THE METHO	DD		
of which is described and claimed in:) the attached specification, or) the specification in the application Serial No					
COUNTRY	APPLICAT	ION NO.		DATE OF FILING	PRIORITY CLAIMED
Japan	2002-28	88288		October 1, 2002	NO
					_

I hereby claim the benefit under Title 35, United States Code §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose information material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

APPLICATION SERIAL NO.	U.S. FILING DATE	STATUS: PATENTED, PENDING, ABANDONED

And I hereby appoint Michael R. Davis, Reg. No. 25,134; Matthew M. Jacob, Reg. No. 25,154; Warren M. Cheek, Jr., Reg. No. 33,367; Nils Pedersen, Reg. No. 33,145; Charles R. Watts, Reg. No. 33,142; and Michael S. Huppert, Reg. No. 40,268, who together constitute the firm of WENDEROTH, LIND & PONACK, L.L.P., as well as any other attorneys and agents associated with Customer No. 000513, to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys and agents named herein to accept and follow instructions from Ohnuki & Kotake as to any action to be taken in the U.S. Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and myself. In the event of a change in the persons from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

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I further declare that all statements made herein of my own knowledge are true, and that all statements on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

statements may jeopardize the validity of the application or any patent issuing thereon.	
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The above application may be more particularly identified as follows:	
U.S. Application Serial No.	Filing Date
Applicant Reference Number	Atty Docket No
Title of Invention	